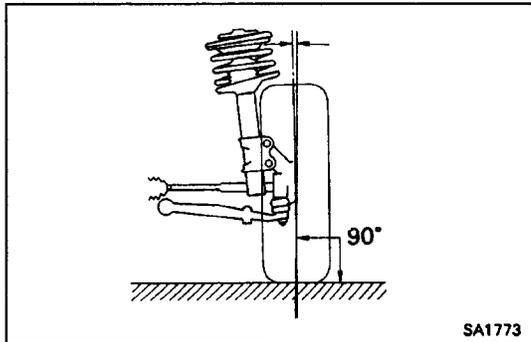


FRONT WHEEL ALIGNMENT

FRONT WHEEL ALIGNMENT INSPECTION AND ADJUSTMENT

1. INSTALL WHEEL ALIGNMENT EQUIPMENT

Follow the specific instructions of the equipment manufacturer.



2. INSPECT CAMBER

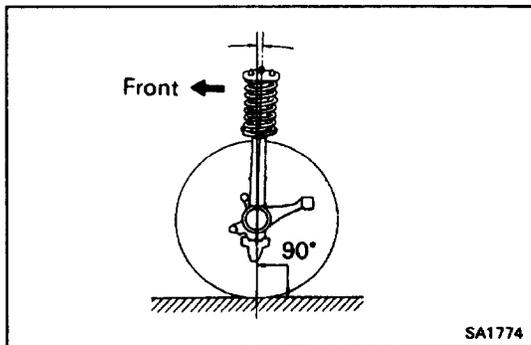
Camber:

$-1^{\circ}00' \pm 45'$

Cross camber:

30' or less

HINT: Camber is not adjustable, if measurement is not within specification, inspect and replace the suspension parts as necessary.



3. INSPECT CASTER

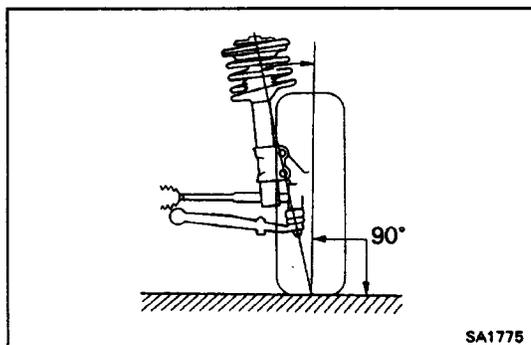
Caster:

$2^{\circ}50' \pm 45'$

Cross caster:

30' or less

HINT: Caster is not adjustable, if measurement is not within specification, inspect and replace the suspension parts as necessary.

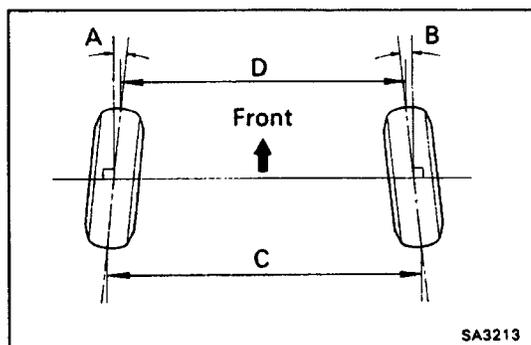


4. INSPECT STEERING AXIS INCLINATION

Steering axis inclination:

$13^{\circ}50' \pm 45'$

HINT: Steering axis inclination is not adjustable, if measurement is not within specification, inspect and replace the suspension parts as necessary.



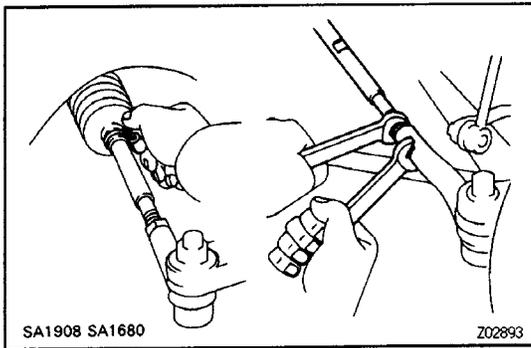
5. INSPECT TOE-IN

Toe-in (total):

$A+B 0.1^{\circ} \pm 0.2^{\circ}$

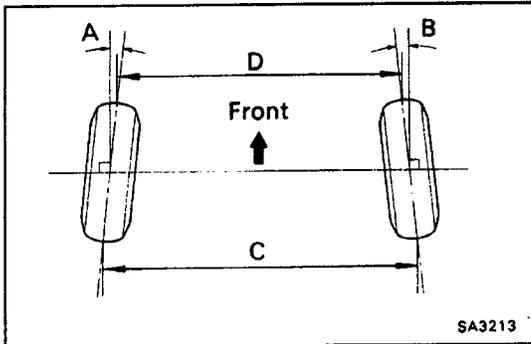
$(C-D) 1 \pm 2 \text{ mm}, 0.04 \pm 0.08 \text{ in.}$

If toe-in is not within specification, adjust by the tie rod end.



6. ADJUST TOE-IN

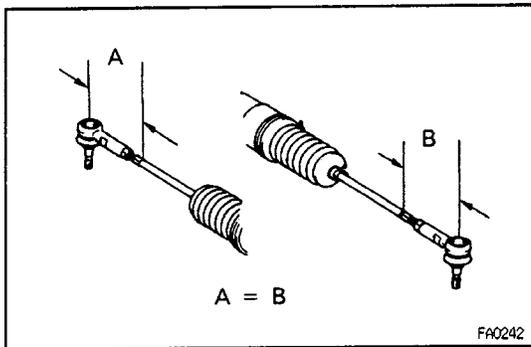
- Remove the boot clips.
- Loosen tie rod end lock nut.
- Turn the left and right tie rod ends an equal amount to adjust the toe-in.



Toe-in (total):

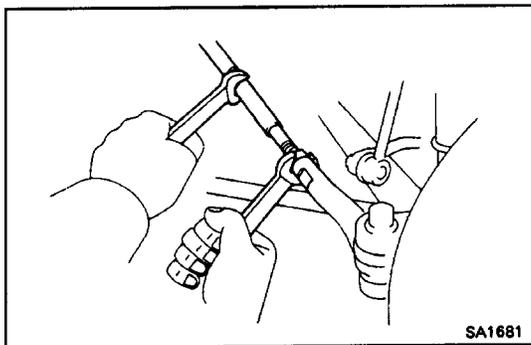
$$A + 13 \text{ } 0.1^\circ \pm 0.1^\circ$$

$$(C - D \text{ } 1 \pm 1 \text{ mm, } 0 \pm 0.08 \text{ in.})$$



HINT: Insure that the lengths of the left and right tie rod ends are the same.

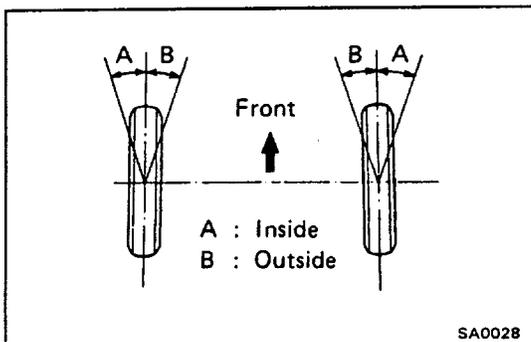
Tie rod end length left-right error:
1.0 mm (0.039 in.) or less



- Torque the tie rod end lock nuts.

Torque: 47 N-m (480 kgf-cm, 35 ft-lbf)

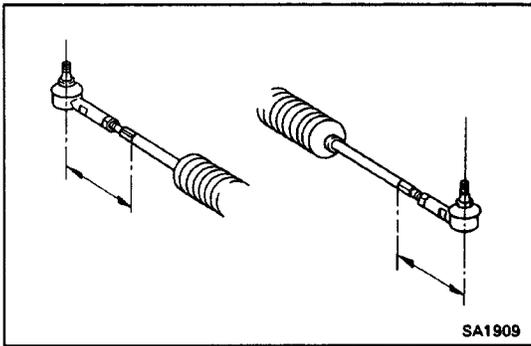
- Place the boot on the seat and clamp it.
- HINT: Insure that the boots are not twisted.



7. CHECK WHEEL ANGLE

Wheel Angle (Maximum):

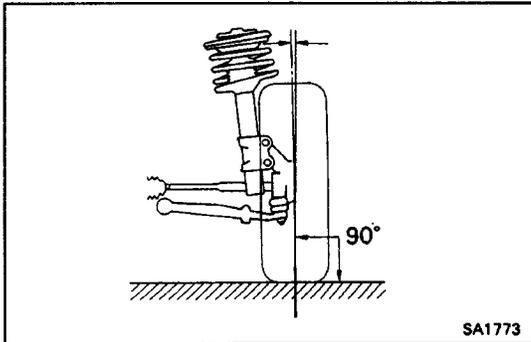
Inside wheel $37^\circ 00' \pm 1^\circ 30'$
 Outside wheel 32°



If wheel angles differ from the standard specifications, check to see if the lengths of the left and right tie rods are the same.

HINT: If the rod lengths are not equal, the wheel angle cannot be adjusted properly.

If the tie rod lengths were changed to adjust the wheel angle, inspect the toe-in.



REAR WHEEL ALIGNMENT

REAR WHEEL ALIGNMENT INSPECTION AND ADJUSTMENT

1. INSPECT CAMBER

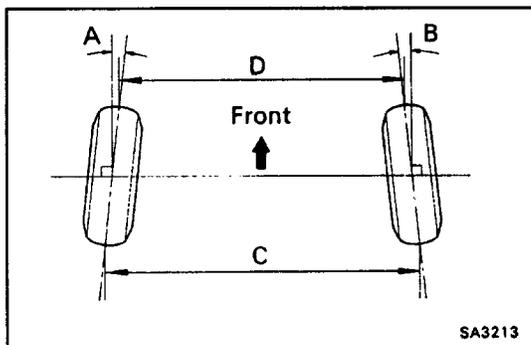
Camber:

$-1^{\circ} 35' \pm 45'$

Cross camber:

30' or less

HINT: Camber is not adjustable, if measurement is not within specification, inspect and replace the suspension parts as necessary.



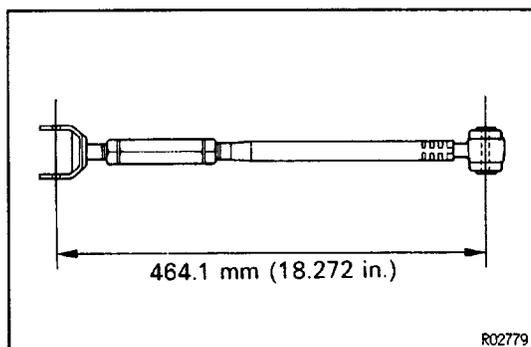
2. INSPECT TOE-IN

Toe-In (total):

$A+13 0.6^{\circ} \pm 0.1^{\circ}$

$(C-D 6 \pm 1 \text{ mm } (0.24 \pm 0.04 \text{ in.}))$

If toe-in is not within specification adjust it.



3. ADJUST TOE-IN

(a) Measure the lengths of the left and right suspension arms to see that the lengths are equal.

If not equal, adjust following the procedures below.

- If the toe-in is less than standard, shorten the tie rod by turning the tie rod tube.
- If the toe-in is greater than standard, lengthen the tie rod by turning the tie rod tube.