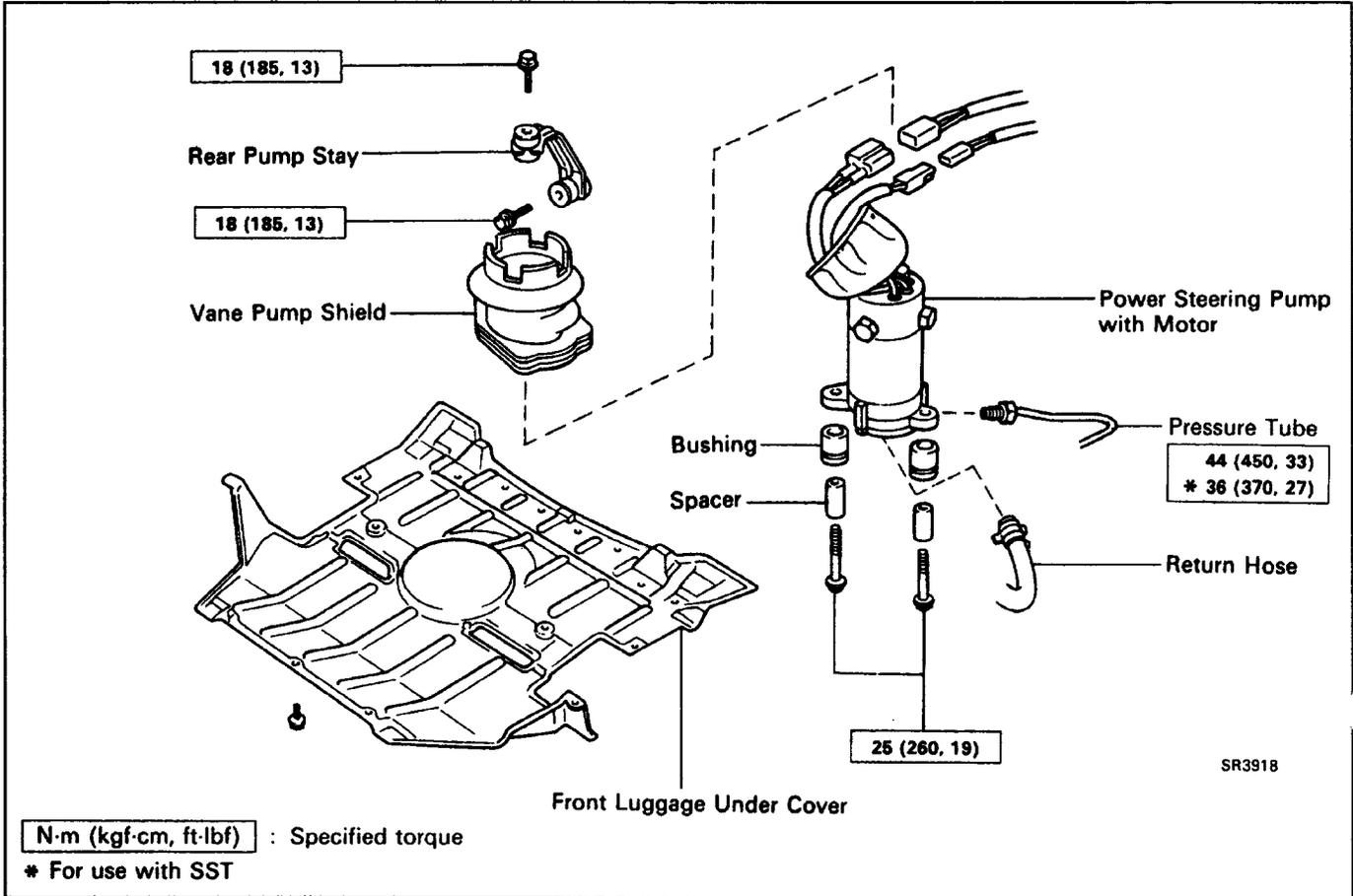


POWER STEERING PUMP

POWER STEERING PUMP REMOVAL AND INSTALLATION

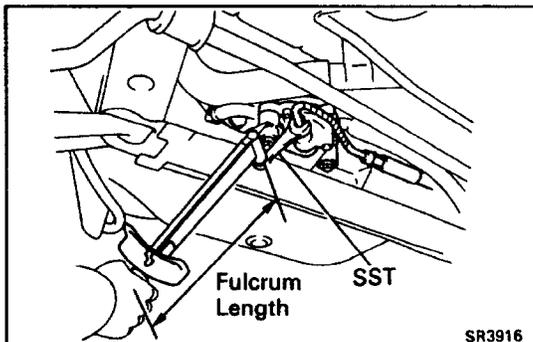
Remove and install the parts as shown.



(MAIN POINTS OF REMOVAL AND INSTALLATION)

NOTICE: When supplementing the power steering fluid, use TOYOTA POWER STEERING FLUID EH or equivalent which is exclusively for EHPS use.

HINT: The power steering pump is not to be disassembled, so if a malfunction occurs, replace it as an assembly.



1. DISCONNECT AND CONNECT PRESSURE LINE

Using SST, disconnect and connect the pressure line.
SST 09631- 22020

Torque: 36 N-m (370 kgf-cm, 27 ft-lbf)

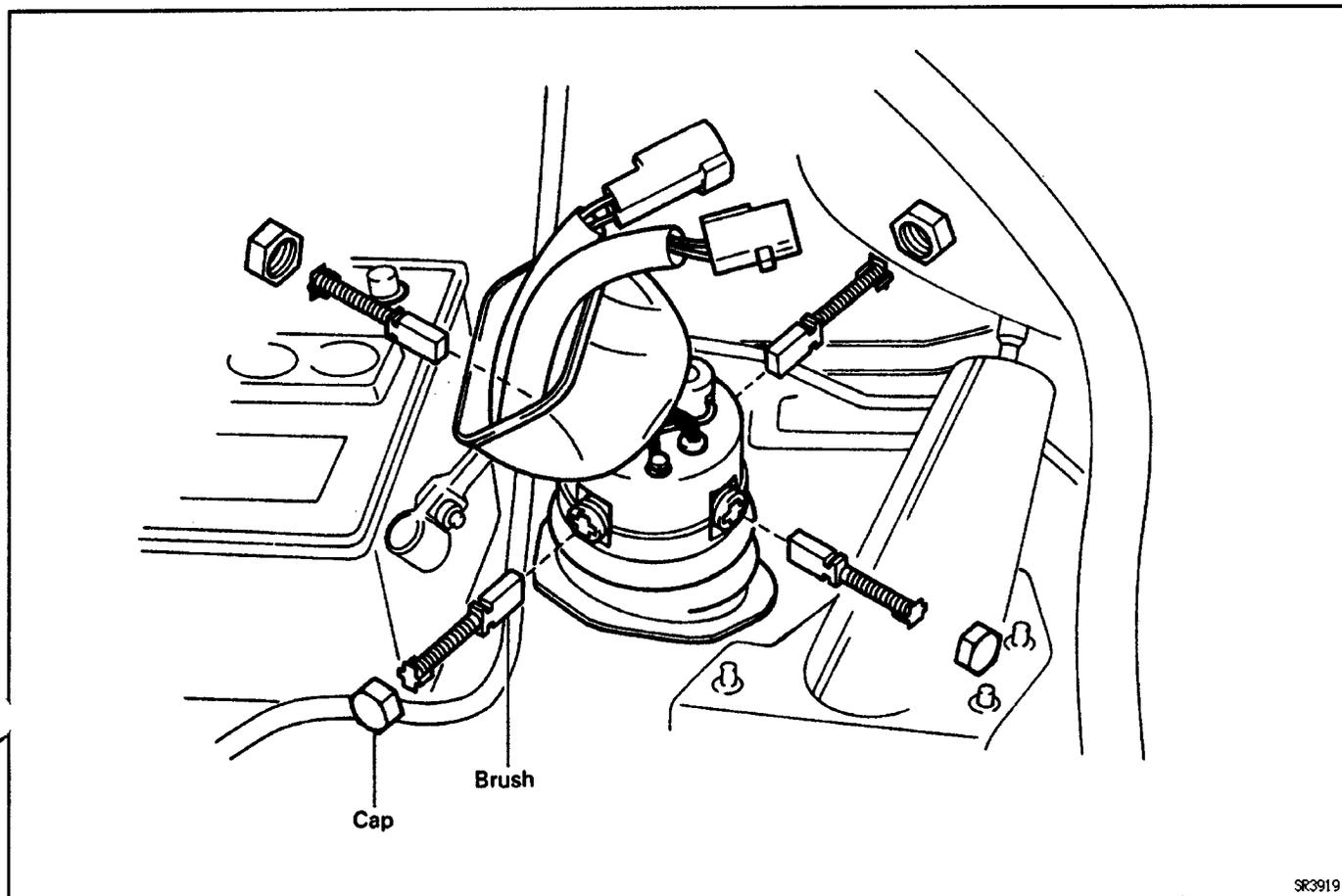
HINT: When connecting, use a torque wrench with a fulcrum length of 300 mm (111.81 in.).

2. BLEED POWER STEERING SYSTEM

(See page [SR-9](#))

POWER STEERING MOTOR BRUSHES REPLACEMENT

SR077-01



SR3919

- (a) Remove the four caps and brushes.
 - (b) install four new brushes.
- HINT: Replace all four brushes at the same time.
- (c) Install the four caps.