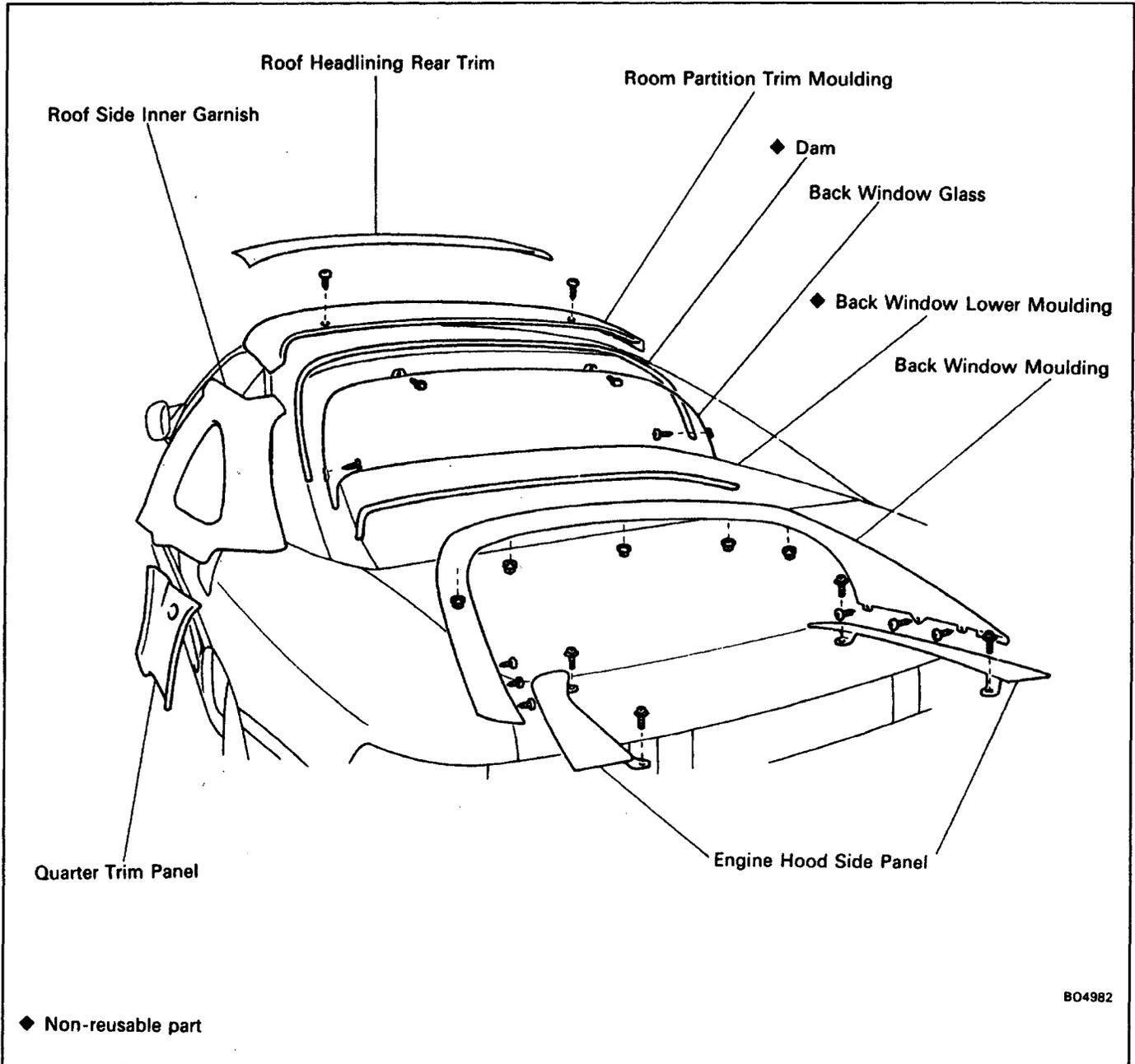


BACK WINDOW GLASS COMPONENTS

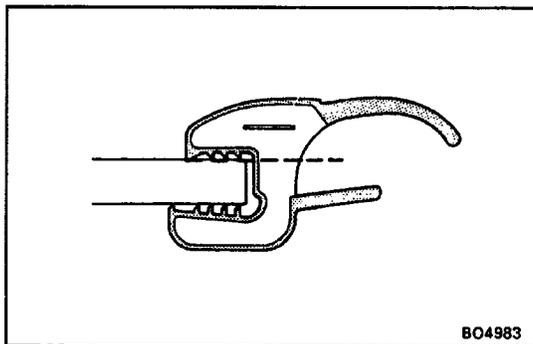
800C4-01



BACK WINDOW GLASS REMOVAL

800C6-01

1. REMOVE BACK WINDOW MOULDINGS
(See step 1 to 3 on pages [BO-39](#) to [BO-40](#))
2. DISCONNECT DEFOGGER WIRE CONNECTORS



3. REMOVE BACK WINDOW LOWER MOULDING

Using the knife, cut off the moulding as shown.

NOTICE: Do not damage the body with the knife.

4. REMOVE BACK WINDOW GLASS

- (a) Remove two screws.
- (b) Remove the glass in the same manner as windshield.
(See step 1 1 on page [BO-43](#))

BACK WINDOW GLASS INSTALLATION

(See page [BO-51](#))

1. CLEAN AND SHAPE CONTACT SURFACE OF BODY (See step 1 on page [BO-43](#))

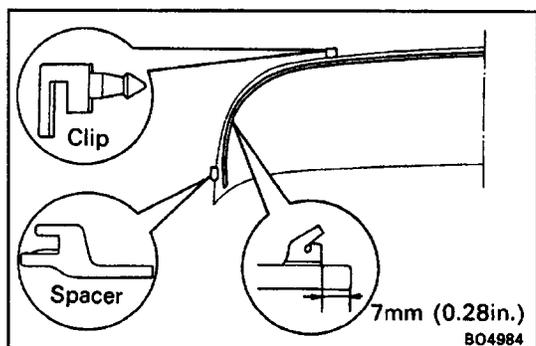
2. CLEAN REMOVED GLASS BEFORE INSTALLATION (See step 2 on page [BO-43](#))

3. CLEAN CONTACT SURFACE OF GLASS (See step 4 on page [BO-44](#))

4. INSTALL SPACER AND CLIP

Using adhesive, install two spacers and two clips to the glass.

Fit the spacers and the clips into the cut-out portion in the ceramic.



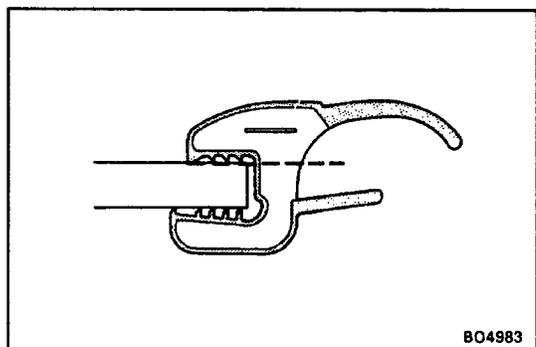
5. INSTALL DAM

Install the dam with double-stick tape s shown in the drawing.

NOTICE: Do not touch the glass face after cleaning it.

6. COAT CONTACT SURFACE OF BODY WITH PRIMER "M"

(See step 6 on page [BO-44](#))



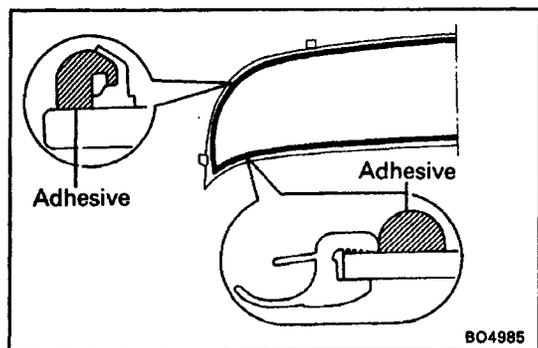
7. INSTALL BACK WINDOW LOWER MOULDING

Install the moulding to the glass.

8. COAT CONTACT SURFACE OF GLASS WITH PRIMER "G"

- (a) Using brush or sponge, coat the edge of the glass and the contact surface with Primer G.
- (b) Before the Primer dries, wipe it off with a clean cloth.

NOTICE: Be sure that installation of the glass is finished within 70 minutes.



9. MIX ADHESIVE COATING

(See step 8 on page [BO-44](#))

10. APPLY ADHESIVE

- (a) Cut off the tip of the cartridge nozzle to make a hole 5 mm (0.20 in.) in diameter. Fill the cartridge with adhesive.
- (b) Load the cartridge into the sealer gun.
- (c) Coat the glass with adhesive on all contact surfaces along the ridge.

Adhesive height:

If adhesive remains on body

3.5–5.0 mm (0.138–0.187 in.)

If no adhesive remains on body

8–10 mm (0.31–0.39 in.)

11. INSTALL GLASS WITH LOWER MOULDING

(See step 10 on page [BO-45](#))

HINT: Align the clips with the body holes, then install two screws.

12. INSPECT FOR LEAKS AND REPAIR

(See step 11 on page [BO-45](#))

13. INSTALL BACK WINDOW MOULDINGS

(See step 1 to 3 on page [BO-40](#))

14. CONNECT DEFOGGER WIRE CONNECTORS