

# PREPARATION SST (SPECIAL SERVICE TOOLS)

8001R-02

	09812-00010 Door Hinge Set Bolt Wrench	
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## LUBRICANT

8001S-01

Item	Capacity	Classification
MP grease	-	-

## SSM (SPECIAL SERVICE MATERIALS)

8001T-04

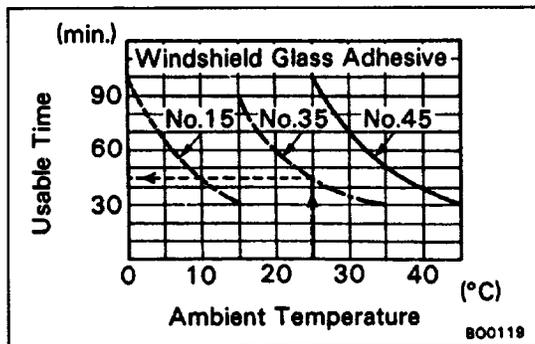
08850-00065 Butyl Tape set	Body outside Moulding Quarter Window Glass
08850-00070 Windshield glass adhesive set No. 15 or equivalent	Windshield Back Window Glass (0-15°C Or 32 -59° F)
08850-00080 Windshield glass adhesive set No.35 or equivalent	Windshield Back Window Glass (15-35°C or 59-95° F)
08850-00090 Windshield glass adhesive set No.45 or equivalent	Windshield Back Window Glass (35-45°C or 95-113° F)
08833-00030 Auto glass sealer or equivalent	Windshield Moulding
08850-00051 Adhesive (Super Special) or equivalent	Side Protection Moulding

Ambient temperature	Part No.	Part Name
0 - 15°C (32 - 59°F)	0aaso-	Windshield glass adhesive set No. 15
15 - 35°C 159 - 95°F	00070 oesso-	Windshield glass adhesive set No. 35
35 - 45°C (95 - 113°F)	000S0 088b0-00090	Windshield glass adhesive set No. 45

V00250

**1. CHOOSE SUITABLE ADHESIVE SET**

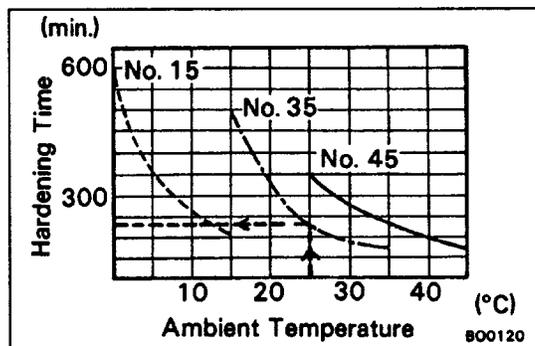
Use an adhesive set suitable for the ambient temperature.



**2. CHECK ADHESIVE USABLE TIME**

After mixing main and hardening agents, finish glass installation within the specified time as shown.

Example: For glass installation in an ambient temperature of 25°C (77°F), apply adhesive set No.35 within 45 minutes.



**3. CHECK ADHESIVE HARDENING TIME**

After main and hardening agents are mixed, leak tests should be made only after the hardening time has elapsed.

Example: The hardening time for adhesive set No.35 with an ambient temperature of 25°C (77°F) is 2.5 hours.

**NOTICE:** Do not drive the vehicle until at least double the hardening time has elapsed.