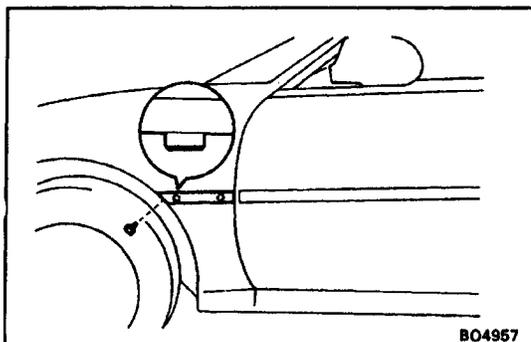
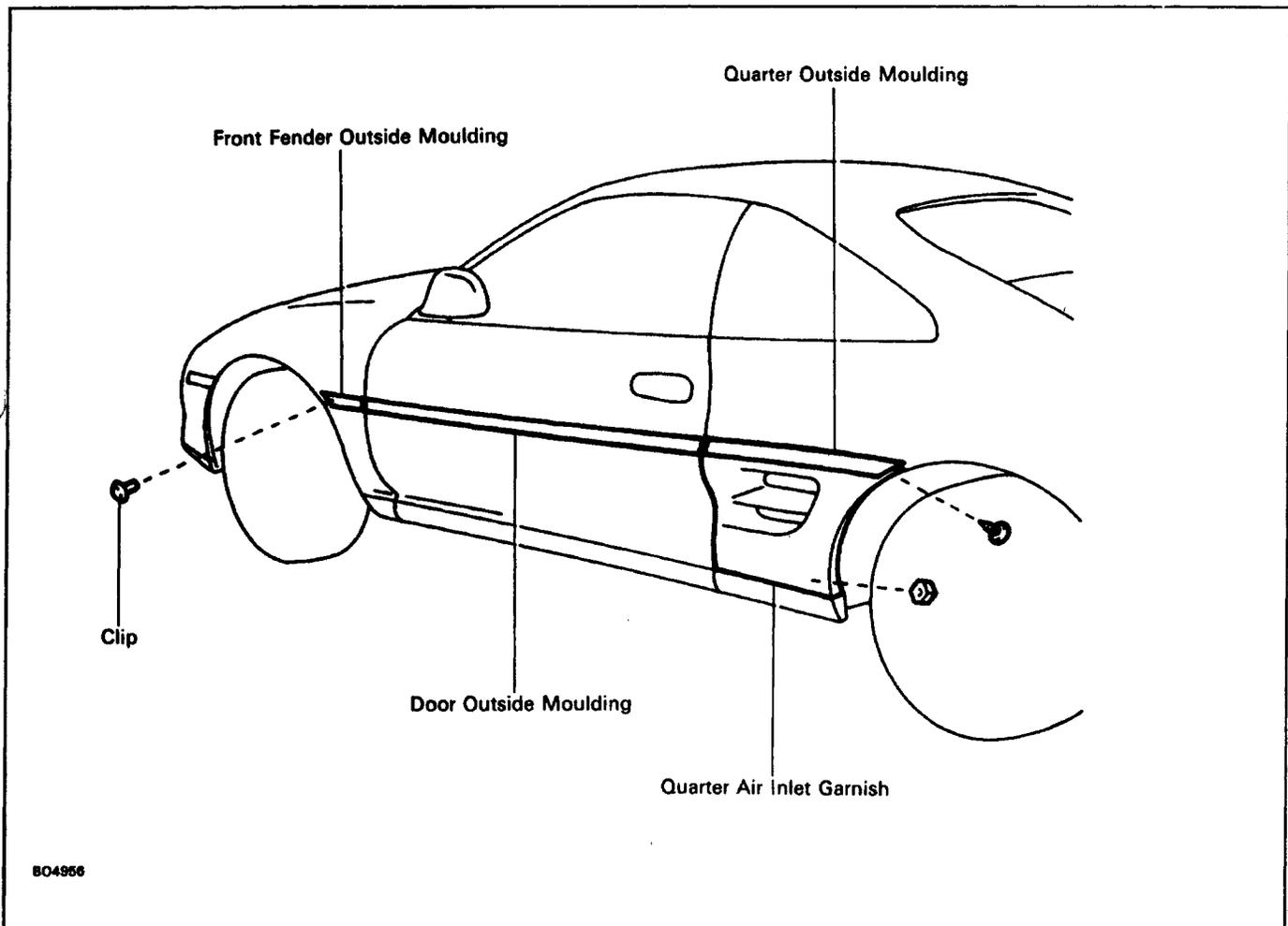


SIDE PROTECTION MOULDING

Precautions for storing moulding material: BO088-01

- Store in cool place, avoiding direct sunlight, high temperature and dust.
- The moulding is of polyvinyl chloride, so do not allow it to come in contact with thinner or other solvent, open flame, or boiling water.
- The storage time for the moulding and adhesive are limited to about 9 months.

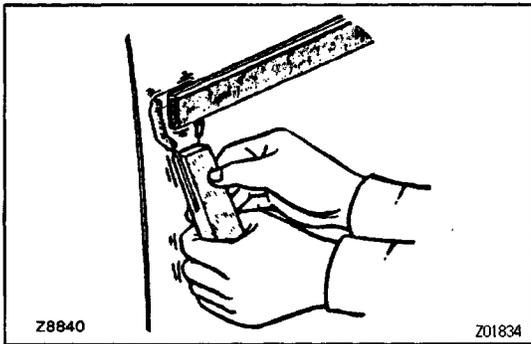
COMPONENTS



SIDE PROTECTION MOULDING REMOVAL

- 1. REMOVE FRONT FENDER OUTSIDE MOULDING**
 - (a) Using the clip remover, remove the clip from the moulding.
 - (b) Pull off the moulding by cutting the adhesive with a knife.

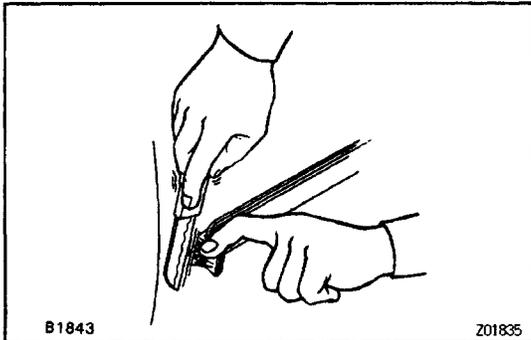
(See step 3 on page [BO-36](#))



2. REMOVE ENDS OF MOULDING

Using a scraper, pry the moulding loose about 30 mm (1.18 in.) from the ends.

HINT: Tape the scraper tip before use.



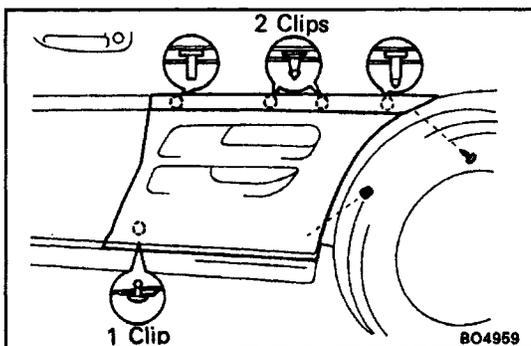
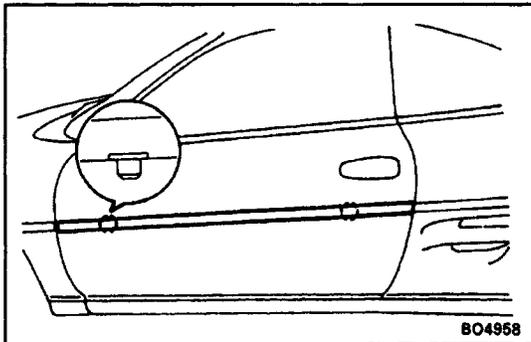
3. REMOVE MOULDING AND ADHESIVE

- (a) Pull off the moulding by cutting the adhesive with a knife.
- (b) Scrape off adhesive from the body with a cutter of sandpaper.

NOTICE:

- Remember that 30–80 mm (1.18–3.15 in.) of the ends of the moulding are glued tightly with a strong adhesive.
- Do not reuse moulding.

4. REMOVE DOOR OUTSIDE MOULDING



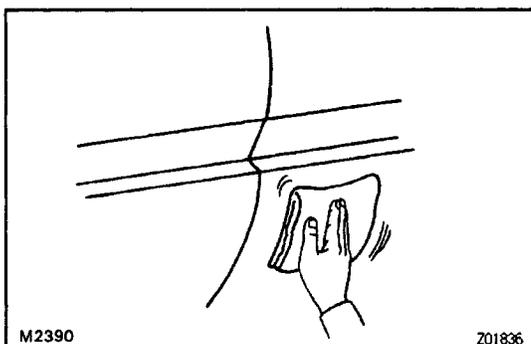
5. REMOVE QUARTER OUTSIDE MOULDING

Remove the screw and the moulding.

6. REMOVE QUARTER AIR INLET GARNISH

- (a) Remove the nut.
- (b) Insert the screwdriver between the garnish and the panel to pry out, and remove it.

HINT: Tape the screwdriver tip before use.

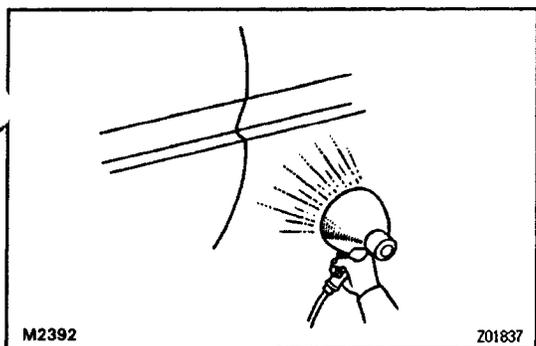


SIDE PROTECTION MOULDING INSTALLATION

(See page [BO-35](#))

1. CLEAN MOULDING MOUNTING SURFACE

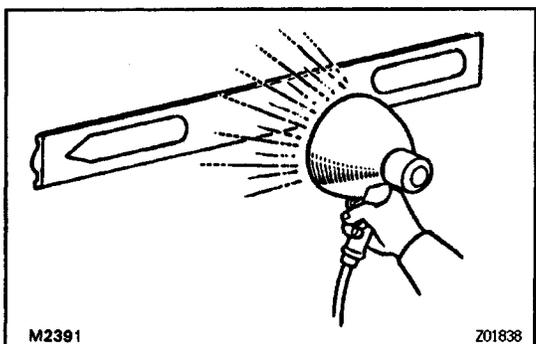
Wipe off stains with cleaner.



2. HEAT BODY MOUNTING SURFACE

Using a heat light, heat the body mounting surface to 30–50 °C (86–122 °F).

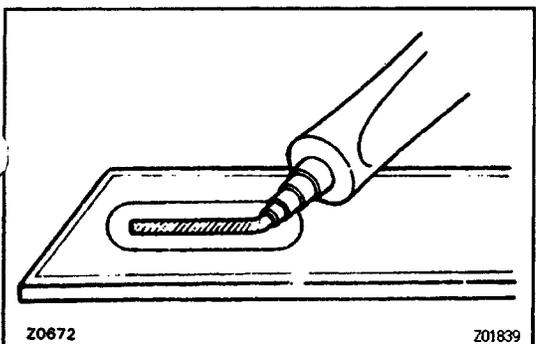
NOTICE: When the moulding is installed, the temperature of the mounting surface should be 20 °C (68 °F) or higher.



3. HEAT MouldING

Using a heat light, heat the moulding to 30–60 °C (86–140 °F).

NOTICE: Do not heat moulding excessively. The temperature should not be higher than 80 °C (176 °F).



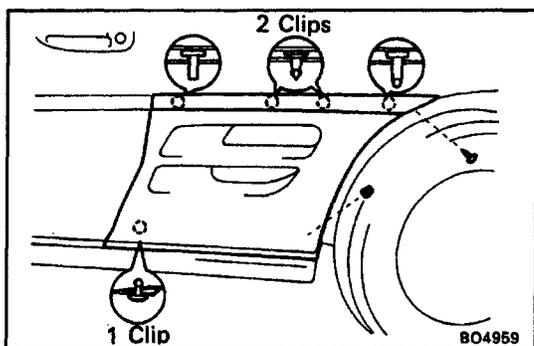
4. APPLY ADHESIVE TO DOOR OUTSIDE MouldING

Apply adhesive to both punched out ends of the moulding.

NOTICE: Install the moulding within 7 minutes after applying the adhesive.

5. LIFT MouldING RELEASE SHEET FROM FACE OF MouldING

NOTICE: When the moulding release sheet is removed, be sure that no dirt or dust can get onto the uncoated area.

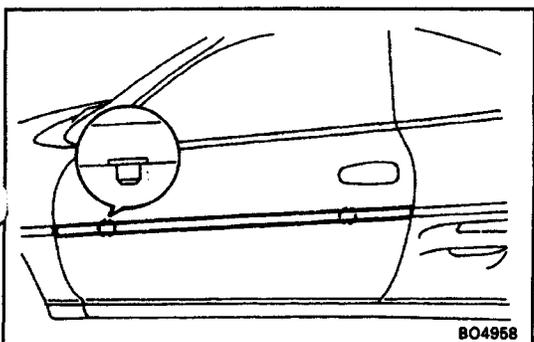


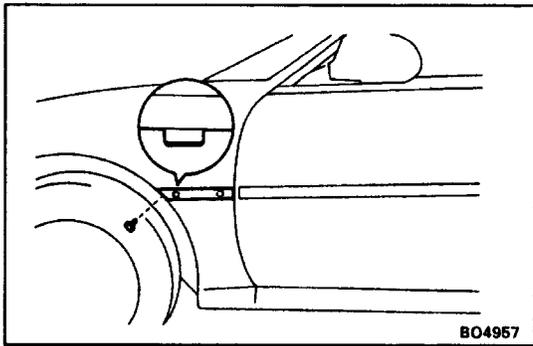
6. INSTALL QUARTER AIR INLET GARNISH

- Tap the garnish and fix it in place with the clip.
- Install the nut.

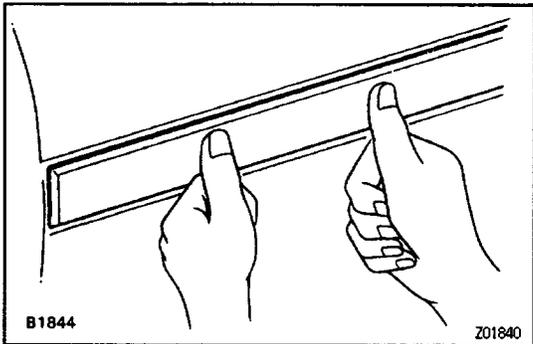
7. INSTALL MouldING ALONG BODY PRESS LINE

- Align the bosses on the moulding with the body holes, and push the moulding to the body.
- Install the screw to the quarter outside moulding.





(c) Install the clip to the front fender outside moulding.



NOTICE:

- Be sure that the body and moulding are heated to the proper temperature.
- Do not depress the adhesive-coated parts excessively just hold them down with your thumb.
- Scrape off any overflowing adhesive with a plastic spatula and clean the surface with a dry rag.
- After installation, do not wash the vehicle for 24 hours.